

CONFORMAT N767, N767 XS, and N767XSFC REINFORCING MAT

I. DESCRIPTION

Conformat N767 is a continuous strand, glass fiber reinforcing mat. N764 is semi-porous mat most frequently used in flat or slightly contoured parts manufactured by Compression Molding, Closed Mold Injection, Resin Transfer Molding (RTM) processes. Parts produced using N767 have excellent trimming and punching qualities. With the addition of an optional extra surface veil, N767XS provides an outstanding surface finish. Conformat N767XSFC is preformable in Composition, with a Bonded Surfacing Veil. When heated, N767XSFC is highly conformable to intricate shapes and contours. When cooled, it yields a rigid, operator-friendly preform that works well in Resin Transfer Molding (RTM), Compression Molding and Closed Mold Injection. The attached surface veil provides an outstanding finish on the molded part.

II. BINDER SYSTEM

Can be produced with any of Superior's binder systems.

III. VISUAL APPEARANCE

This product is a white in color, highly consistent continuous filament glass fiber mat, supplied in rolls with trimmed edges. Each roll is significantly free of tears, holes, dirt, grease, foreign materials and non-uniform glass clumps or strands.

IV. SPECIFICATIONS

A. IMPERIAL

Weight per Sq. Ft. Production Range	Roll Width Production Range	Roll Length Production Range	Roll Diameter Production Range	Nominal Binder Production Range
0.25 oz.(*0.50oz) to 2.00oz	15" to 96"	200' to 900' (*450') Based on Ounce Weight	18" to 22" Based on Ounce Weight	6% to 9% (*10%) Based on Process Requirements
TOL (+/- 15%)	TOL (+/- .125")	TOL (+/-100')(*+/-50')	TOL (+/- 2")	TOL (+/-2%)

*N767XSFC

B. METRIC

Weight per Sq. M. Production Range	Roll Width Production Range	Roll Length Production Range	Roll Diameter Production Range	Nominal Binder Production Range
75g(*154g) to 614g	381mm to 2438mm	61m to 274m(*137m) Based on Gram Weight	457mm to 559mm Based on Gram Weight	6% to 9% (*10%) Based on Process Requirements
TOL (+/- 15%)	TOL (+/- 3.2mm)	TOL (+/- 31m)(*+/-15m)	TOL (+/- 50mm)	TOL (+/-2%)

*Weight per sq ft is the calculated average for each roll.

** Widths of 2" – 14" available upon request with additional slitting charge.

***Binder percentage of total condensed mat before oven cure.

C. EXTRA SURFACE OPTION:

CONFORMAT N758XS is produced with an additional SURMAT type veil on one surface in turn enhancing the surface quality of the finished part. It has the additional advantage of lowering the process costs by reducing the layers of mat material handled during pattern cutting or loading of molds by giving you two products in one. An additional price will apply. The weight of the additional surface product is included in the weight per square foot (or SQM).

D. PACKAGING

All mats are wound onto (4") I.D. (10.2cm) heavy duty cardboard cores. Each roll is individually contained within a polyethylene sleeve, placed on a 44" x 45" x 3.5" (11.00cm x 11.25cm x 8.89cm) wooden pallet and stretch wrapped for protection during shipment. Typically there are four to six (4-6) rolls per skid. Material 36-inch (91.4cm) wide or less may be double stacked on a skid.

Optional packaging methods are available. Additional charges may apply.

- A. Three (3) inch I.D. (7.62cm) heavy duty cardboard core.
- B. Cardboard box and skid.
- C. Vacuum packaging for 10% space reduction.
- D. Cardboard box, vinyl band with stretch wrap on skid.
- E. Other methods available upon request.

Each roll is individually marked with product designation, roll number, roll width, roll length and roll weight.

E. STORAGE

For best performance results, it is recommended that SHC products are stored at temperatures between 10° C and 35° C at relative humidity below 85%. SHC Products should remain in the original packaging materials until just prior to use.

F. WARRANTY

See Superior's Terms and Conditions documentation.